

Work Order ID 56333

Wednesday, February 17, 2010 3:36:09 PM

Page 1

Item ID: D350-589-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Side Door Latch Modification

Start Date: 2/18/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 3/25/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 10-2-17 Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

INN-D350-589

E

0.00



DOCUMENT CONTROL

0.00

DC

Memo

Document Control

Photocopy blue file and type label as per PPP D350-589-011 CHG002

*5.10/03/08**CL 10/03/08*

105

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

CL 10/3/8 (4)

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*5.10/03/08**(4)*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Item ID: D350-589-011

Accept



Setup Start



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Start Date: 2/18/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 3/25/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per QSI 014

Rev. R

2/19/10 (4)

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10-03-08
MF
10-3-8

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Picklist Print

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Work Order ID: 56333

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification

Comments: IPP F02.08.29 Removed D2587 Plug KJ
ALL AT CHANGE 002

Start Date: 2/18/2010

Required Date: 3/25/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10 Washer		Purchased	No			105	Each	0.0000	12.0000			
D2237 Striker Plate		Manufactured	No			105	Each	114.0000	12.0000			

Warehouse

Location

Main Warehouse

ST 30

55006 30

Main Warehouse

ST010 52

46162 5

55312 47

Main Warehouse

ST022 32

52327 32

Manufactured No 105 Each 69.0000 12.0000

Warehouse

Location

Main Warehouse

ST018 69

36043 2

53889 12

55321 55

55006

55321

2/14/3/8 (4)

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Parent Item: D350-589-011



Parent Item Name: Side Door Latch Modification

Start Date: 2/18/2010

Required Date: 3/25/2010

Comments: IPP F02.08.29 Removed D2587 Plug KJ
ALL AT CHANGE 002

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2585 Mounting Channel		Manufactured	No			105	Each	123.0000	12.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

2

51526

2

Main Warehouse

ST018

121

45888

2

53798

59

55313

60

Manufactured No

105

Each

60.0000

12.0000

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

60

45554

1

50213

59

53798

50213 34

55314 94

2/10/3/8 (4)

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Shop Packet Print

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Comments: IPP F02.08.29 Removed D2587 Plug [KJ]
ALL AT CHANGE 002

Start Date: 2/18/2010

Required Date: 3/25/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2587  Door Slug, 350 Hinge		Manufactured	No			105	Each	37.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST018

37

48647

37

Manufactured No

105

Each

42.0000

4.0000

48647

47143

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST019

42

46840

2

50378

40

Purchased No

105

Each

1,889.000

24.0000

MS20470AD4-5



Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1889

106918

50

111916

1839

111916

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Work Order ID: 56333



Parent Item: D350-589-011



Parent Item Name: Side Door Latch Modification

Start Date: 2/18/2010

Required Date: 3/25/2010

Comments: IPP F1102.08.29 Removed D2587 Plug KJ
ALL AT CHANGE 002

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3 37P



Nut

Purchased

No

105

Each

2,661.000

12.0000



2/18/10 (4)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2655

110844

35

111274

27

111668

52

112314

285

112385

498

113523

58

113537

700

113644

1000

Main Warehouse

ST139

6

111668

6

M112385

Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Comments: IPP FEB02.08.29 Removed D2587 Plug[KJ]
ALL AT CHANGE 002

Start Date: 2/18/2010

Required Date: 3/25/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-15 3Y		Purchased	No			105	Each	124.0000	12.0000			



Screw



Rec'd 3/8 (4)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	124	
106903	3	
108169	4	
109321	4	
111916	13	
112794	100	

1112794

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REFERENCE ONLY

52.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.

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